



A - Torque nut to 120 lb-in (13.5 Nm.) and BACK OFF 1/4 turn.
B - Torque nut to 20 lb-ft (27.0 Nm.)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710T20	SWIVEL BRACKET ASSEMBLY	1		
2	26	87735	OIL SEAL (LOWER)	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	25	33504	O-RING	1		
6	22	74036	GREASE FITTING	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER	1		
9	10	78689	SCREW	2		
10		77326	MOUNT	2		
11	12	66921	WASHER	2		
12	12	814432	WASHER	2		
13	11	826710 15	NUT	2		
14		92876A10	STEERING LINK ASSEMBLY	1		
15	10	849838	SCREW	1		
16	11	826709113	NUT	2		
17	12	37828	WASHER	2		
18	17	67706A55	SWIVEL PIN AND STEERING ARM	1	(CARBON STEEL)	
18	17	826432A 2	SWIVEL PIN AND STEERING ARM	1	(STAINLESS STEEL)	
19		86580A 1	BOTTOM YOKE	1		
19		878182T	BOTTOM YOKE	1	(STAINLESS STEEL)	
20	53	67684	RETAINING RING	1		
21		88882 1	BUMPER	1		
22	10	64014	SCREW	2		
23		821180A 6	TRIM SENDER ASSEMBLY	1		
24	10	852368	SCREW/15	2		
25	13	26996	LOCKWASHER	2		
26	12	89302	WASHER	2		
27		NSS	DECAL-SERIAL OVERLAMINATE	1		
28	22	859747	COUPLER	1		
29	22	859732	ADAPTOR FITTING	1		
30	22	859731	ADAPTOR FITTING	1		
31	32	859449 75	TUBING (5/2 IN.) (BLACK)	1		
32	22	859448	COUPLER FITTING	1		
33	25	821555	GROMMET	1		
34	54	850181	STA STRAP (11-1/2 IN.)	1		